



AlCrNX Coated-Plain Shank

Variable Index, 4-Flute, Square & Corner Radius, Metric, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
20MM	.7874	38	104	—	20	REX4600
20MM	.7874	38	104	1	20	REX4604
20MM	.7874	65	125	—	20	REX4612
20MM	.7874	85	150	—	20	REX4616
25MM	.9842	52	120	—	25	REX4620
25MM	.9842	85	150	—	25	REX4626

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Carbide Endmills

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	h6	+0.038, -0.038

For detailed tolerance information, see page 200.



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